

ASX ANNOUNCEMENT

22 July 2021

ASX: BSX

Blackstone Produces Battery Grade NCM811 Precursor Sample

Blackstone Minerals Limited ("Blackstone" or the "Company") is pleased to report the production of its first batch of battery grade Nickel: Cobalt: Manganese (NCM) 811 Precursor sample. The NCM811 Precursor sample was produced in Simulus Engineer's lab using a nickel concentrate blend that includes material from Blackstone's Ban Phuc Disseminated Sulfide (DSS) orebody and other third-party feed (3PF) feed sources. The NCM811 Precursor sample produced achieved a NCM purity of >99.7%.



Collage 1 - NCM811 Precursor - Batch Precipitation Test

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- Ca <100, all 4 meet specification
- Cu < 10, all 4 meet specification
- Cr < 10, all 4 meet specification
- Mg <100, 1 of 4 below (meets) specification
- Zn <10, all 4 meet specification

Blackstone Minerals also confirms the Pre-Feasibility Study ("PFS") for the development of a Downstream Refinery in Northern Vietnam ("Ta Khoa Refinery Project", "TKR" or the "Project"), will be released on 26 July 2021.

The anticipated TKR PFS is in its final review stages and the Company is looking forward to presenting its outcomes as part of its inaugural Blackstone Nickel Day. The Blackstone Nickel Day is an opportunity for the wider investment community to be updated on the Company's progress across the different workstreams of the business:

<u>2:30pm - 3:00pm (WST) - Session 1</u>

Scott Williamson, Managing Director, and Dr Stuart Owen, Head of Exploration, provide a company update, including exploration progress and downstream business developments.

<u>3:00pm - 4:00pm - Session 2</u>

Blackstone Mineral's technical team gives an update on the Downstream PFS and project delivery for the company's flagship Ta Khoa Nickel-Copper-PGE Project in Vietnam.

<u>4:00pm - 4:30pm - Session 3</u>

Nickel and Market Outlook - Blackstone Mineral's Corporate Development Team gives an update on demand and supply trends driving the Company's strategy.

A link to register for the Blackstone Nickel Day Webinar is provided below.

https://webinars.theassay.com/blackstone-minerals-nickel-day-webinar

The Company is also providing an opportunity for all investors to have 121 meetings with its Corporate Development Team. The link to book a meeting is provided below.

https://calendly.com/121roadshows/blackstonemineralsvirtualroadshow?month=2021-07&date=2021-07-26 Blackstone Minerals' Managing Director Scott Williamson commented:

"The production of high purity NCM811 Precursor is an important milestone for the Company as we take the next steps towards our ambition to become a globally significant producer of Class I nickel products for the Lithium-ion battery industry."

"The much-anticipated PFS will presented to the market on the 26 July 2021, and we expect that this will be a major catalyst for the next phase and growth and development for the Company."

Authorised by the Managing Director on behalf of the Board of Blackstone Minerals Limited.

For more information please contact

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About Blackstone

Blackstone Minerals Ltd (ASX: BSX / OTCQX: BLSTF / FRA: B9S) is focused on building an integrated upstream and downstream processing business in Vietnam that produces Nickel: Cobalt: Manganese (NCM) Precursor products for Asia's growing Lithium-ion battery industry (refer Figure 1).

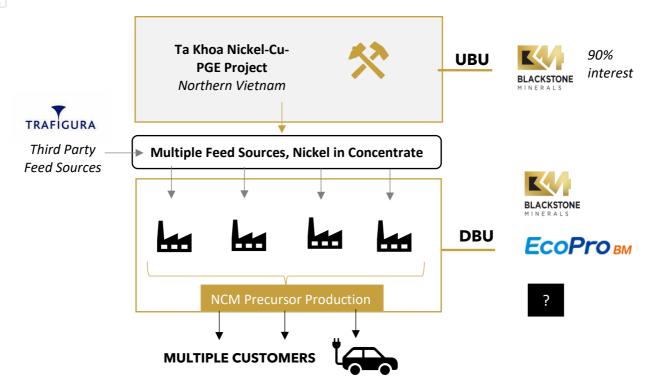


Figure 1 - Ta Khoa Project Snapshot

The Company owns a 90% interest in the Ta Khoa Nickel-Copper-PGE Project. The Ta Khoa Project is located 160km west of Hanoi in the Son La Province of Vietnam and includes an existing modern nickel mine built to Australian standards which is currently under care and maintenance (refer Figure 2). The Ban Phuc nickel mine successfully operated as a mechanised underground nickel mine from 2013 to 2016.

In October 2020, the Company completed a Scoping Study which investigated mining the Ban Phuc Disseminated nickel sulfide ore body and the construction of one downstream refinery. The Company is now advancing the Ta Khoa Project through two separate PFS's for the Upstream Business Unit (UBU) and Downstream Business Unit (DBU).

The DBU PFS will consider expanded downstream refinery capacity, for which feedstock will be met from the Ta Khoa Nickel - Cu - PGE mine as well as third party concentrate. The UBU PFS will contemplate the option to mine several higher-grade massive sulfide vein (MSV) deposits, which has the potential to reduce initial upfront capital requirements by enabling the Company to restart the existing Ban Phuc Concentrator (450ktpa).

By combining the Company's existing mineral inventory (Ban Phuc Disseminated Sulfide - DSS), exploration potential presented by high priority targets such as Ban Chang and King Snake and the ability to source third party concentrate, Blackstone will be able to increase the scale of its downstream business to meet the rising demand for downstream nickel products.





Figure 2 - Ta Khoa Nickel-Cu-PGE Project Location

Competent Person Statement

The information in this report that relates to Exploration Results and Exploration Targets is based on information compiled by Mr Andrew Radonjic, a Director and Technical Consultant of the company, who is a Member of The Australasian Institute of Mining and Metallurgy. Mr Andrew Radonjic has sufficient experience which is relevant to the style of mineralisation and type of deposits under consideration and to the activity which he is undertaking to qualify as a Competent Person as defined in the 2012 Edition of the 'Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves'. Mr Andrew Radonjic consents to the inclusion in the report of the matters based on his information in the form and context in which it appears.

The information in this report that relates to Mineral Resource Estimation in respect of the Ta Khoa Nickel Project is based on information compiled by BM Geological Services (BMGS) under the supervision of Andrew Bewsher, a director of BMGS and Member of the Australian Institute of Geoscientists with over 21 years of experience in the mining and exploration industry in Australia and Vietnam in a multitude of commodities including nickel, copper and precious metals. Mr Bewsher has sufficient experience which is relevant to the style of mineralisation and type of deposit under consideration and to the activity which he is undertaking to qualify as a Competent Person as defined in the 2012 edition of the 'Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves'. Mr Bewsher consents to the inclusion of the Mineral Resource Estimate in this report on that information in the form and context in which it appears.

Information in this announcement relating to processing metallurgy is based on technical data compiled and reviewed by Tony Tang, a full-time employee of the company. Tony Tang is a Fellow of the Australasian Institute of Mining and Metallurgy (AusIMM) and has sufficient experience relevant to the metallurgical test-work discussed in this piece of news and the activity which he is undertaking to qualify as a Competent Person under the 2012 Edition of the 'Australasian Code for reporting of Exploration Results, Mineral Resources and Ore Reserves. Tony Tang consents to the inclusion of the technical data in the form and context in which it appears.

The Company confirms that all material assumptions and parameters underpinning the Mineral Resource Estimates as reported within the Scoping Study in market announcement dated 14 October 2020 continue to apply and have not materially changed, and that it is not aware of any new information or data that materially affects the information that has been included in this announcement.

Forward Looking Statements

This report contains certain forward-looking statements. The words "expect", "forecast", "should", "projected", "could", "may", "predict", "plan", "will" and other similar expressions are intended to identify forward looking statements. Indications of, and guidance on, future earnings, cash flow costs and financial position and performance are also forward-looking statements. Forward looking statements, opinions and estimates included in this announcement are based on assumptions and contingencies which are subject to change without notice, as are statements about market and industry trends, which are based on interpretations of current market conditions. Forward looking statements are provided as a general guide only and should not be relied on as a guarantee of future performance. Forward looking statements may be affected by a range of variables that could cause actual

results or trends to differ materially. These variations, if materially adverse, may affect the timing or the feasibility of the development of the Ta Khoa Nickel Project.

The project development schedule assumes the completion for the Downstream Business Unit, of a Pre-Feasibility Study (PFS) by mid-2021 and a Definitive Feasibility Study (DFS) by mid-2022. A PFS & DFS for the Upstream Business Unit is assumed to be completed in 2021 and 2022 respectively. Development approvals and investment permits will be sought from the relevant Vietnamese authorities concurrent to studies being completed. Delays in any one of these key activities could result in a delay to the commencement of construction (planned for early 2023). This could lead on to a delay to first production, planned for 2024. The Company's stakeholder and community engagement programs will reduce the risk of project delays. Please note these dates are indicative only.

The JORC-compliant Mineral Resource estimate forms the basis for the Scoping Study in the market announcement dated 14 October 2020. Over the life of mine considered in the Scoping Study, 83% of the processed Mineral Resource originates from Indicated Mineral Resources and 17% from Inferred Mineral Resources; 76% of the processed Mineral Resource during the payback period will be from Indicated Mineral Resources. The viability of the development scenario envisaged in the Scoping Study therefore does not depend on Inferred Mineral Resources and there is a low level of geological confidence associated with Inferred Mineral Resources or that the production target itself will be realised. The Inferred Mineral Resources are not the determining factors in project viability.